

## 1. Identification

<b>Product identifier</b>	<b>ISOAMYL ALCOHOL, REAGENT (ACS)</b>		
<b>Other means of identification</b>			
<b>Product code</b>	2295		
<b>Synonyms</b>	3-METHYL-1-BUTANOL * ISOPENTYL ALCOHOL		
<b>Recommended use</b>	professional, scientific and technical activities: other professional, scientific and technical activities		
<b>Recommended restrictions</b>	None known.		
<b>Manufacturer/Importer/Supplier/Distributor information</b>			
<b>Manufacturer</b>			
<b>Company name</b>	GFS Chemicals, Inc.		
<b>Address</b>	P.O. Box 245 Powell, OH 43065 United States		
<b>Telephone</b>	Phone	740-881-5501	
	Toll Free	800-858-9682	
	Fax	740-881-5989	
<b>Website</b>	www.gfschemicals.com		
<b>E-mail</b>	service@gfschemicals.com		
<b>Emergency phone number</b>	Emergency Assistance	Chemtrec 800-424-9300	

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 3
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Acute toxicity, inhalation	Category 4
	Serious eye damage/eye irritation	Category 2B
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Warning
<b>Hazard statement</b>	Flammable liquid and vapor. Harmful if swallowed. Causes eye irritation. Harmful if inhaled. May cause respiratory irritation.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection. Use only outdoors or in a well-ventilated area. Avoid breathing mist or vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
<b>Response</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.
<b>Storage</b>	Store locked up. Store in a cool, well-ventilated place. Keep container tightly closed.
<b>Disposal</b>	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.

### 3. Composition/information on ingredients

#### Substances

Chemical name	Common name and synonyms	CAS number	%
ISOAMYL ALCOHOL	3-METHYL-1-BUTANOL ISOPENTYL ALCOHOL	123-51-3	100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Diarrhea. Dizziness. Headache. Nausea, vomiting. Exposed individuals may experience eye tearing, redness, and discomfort. Irritation of eyes and mucous membranes. Irritation of nose and throat. May cause respiratory irritation. Coughing. Skin irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Flammable liquid and vapor.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

**Environmental precautions****7. Handling and storage****Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid inhalation of vapors and spray mists. Avoid contact with eyes. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Material	Type	Value
ISOAMYL ALCOHOL (CAS 123-51-3)	PEL	360 mg/m3
		100 ppm

**US. ACGIH Threshold Limit Values**

Material	Type	Value
ISOAMYL ALCOHOL (CAS 123-51-3)	STEL	125 ppm
	TWA	100 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Material	Type	Value
ISOAMYL ALCOHOL (CAS 123-51-3)	STEL	450 mg/m3
		125 ppm
	TWA	360 mg/m3 100 ppm

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear suitable protective clothing. Use of an impervious apron is recommended.

**Respiratory protection**

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Chemical respirator with organic vapor cartridge.

<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	Clear.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Colorless.
<b>Odor</b>	Pungent.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	-178.96 °F (-117.2 °C)
<b>Initial boiling point and boiling range</b>	270.5 °F (132.5 °C)
<b>Flash point</b>	113.0 °F (45.0 °C) Closed Cup
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	0.32 kPa at 25 °C
<b>Vapor density</b>	3.04
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	20 g/l at 57°F
<b>Partition coefficient (n-octanol/water)</b>	1.2
<b>Auto-ignition temperature</b>	662 °F (350 °C)
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	0.813 g/cm <sup>3</sup> estimated at 15 °C
<b>Dynamic viscosity</b>	3.74 mPa.s
<b>Dynamic viscosity temperature</b>	77 °F (25 °C)
<b>Flammability class</b>	Combustible II estimated
<b>Flash point class</b>	Combustible II
<b>Kinematic viscosity</b>	4.598 mm <sup>2</sup> /s estimated
<b>Molecular formula</b>	C <sub>5</sub> H <sub>12</sub> O
<b>Molecular weight</b>	88.15 g/mol
<b>Specific gravity</b>	0.81 at 15 °C

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.

<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Harmful if inhaled.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Causes eye irritation.
<b>Ingestion</b>	Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Diarrhea. Dizziness. Headache. Nausea, vomiting. Irritation of eyes and mucous membranes. Exposed individuals may experience eye tearing, redness, and discomfort. Irritation of nose and throat. May cause respiratory irritation. Coughing. Skin irritation.

### Information on toxicological effects

**Acute toxicity** In high concentrations, vapors are anesthetic and may cause headache, fatigue, dizziness and central nervous system effects. Harmful if inhaled. Harmful if swallowed. May cause respiratory irritation.

Product	Species	Test Results
ISOAMYL ALCOHOL (CAS 123-51-3)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	3970 mg/kg
<i>Oral</i>		
LD50	Rabbit	3400 mg/kg
	Rat	1300 mg/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** Causes eye irritation.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Not available.

### US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not available.

**Chronic effects** Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** Not available.

### Partition coefficient n-octanol / water (log Kow)

1.16

<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT

<b>UN number</b>	UN1105
<b>UN proper shipping name</b>	Pentanols
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B1, B3, IB3, T2, TP1
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	242

#### IATA

<b>UN number</b>	UN1105
<b>UN proper shipping name</b>	Pentanols
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed.
<b>Cargo aircraft only</b>	Allowed.

#### IMDG

<b>UN number</b>	UN1105
<b>UN proper shipping name</b>	PENTANOLS
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-E, S-D
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

DOT



IATA; IMDG



## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

#### SARA 304 Emergency release notification

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312

Yes

#### Hazardous chemical

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Not regulated.

### US state regulations

#### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

#### US. Massachusetts RTK - Substance List

ISOAMYL ALCOHOL (CAS 123-51-3)

#### US. New Jersey Worker and Community Right-to-Know Act

ISOAMYL ALCOHOL (CAS 123-51-3)

#### US. Pennsylvania Worker and Community Right-to-Know Law

ISOAMYL ALCOHOL (CAS 123-51-3)

**US. Rhode Island RTK**

Not regulated.

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** October-27-2015

**Version #** 01

**Disclaimer** GFS Chemicals cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

**Revision Information** Product and Company Identification: Synonyms  
Physical & Chemical Properties: Multiple Properties  
Transport Information: Proper Shipping Name/Packing Group